



Illinois

In Illinois, the food and beverage industry contributes at least **\$12,903,814,000** per annum in value added to the economy, employs at least **75,931** people, and operates **1,240** facilities.¹

The food industry in Illinois also relies heavily on strong access to foreign markets, as processed foods account for approximately **20.5%** of total non-durable exports.²



¹Data from 2006 Annual Survey of Manufacturers or 2006 County Business Patterns conducted by the U.S. Census Bureau

² Foreign Trade Division, U.S. Census Bureau